



*Alfa Plast Mould*

*Manufacturers & Exporters of Precision Plastics Moulds & Dies  
Plastics Moulded components Supplier*

*Professional Mould maker .... Since 1992*

Customer Name :

Project Name :

### Technical Details for Moulding Machine Specification :

Required Injection moulding machine specification :

Injection Moulding machine Make & Model :

Manufactured by : \_\_\_\_\_

Model No. : \_\_\_\_\_

Mould required with Cavity Nos. :

\_\_\_\_\_ Nos.

Max. Machine Locking Tonnage :-

\_\_\_\_\_ tonnage

Shot Capacity :-

\_\_\_\_\_ Gms. [ GPPS ]

Clear tie bar distance :-

\_\_\_\_\_ MM [Vertical] X \_\_\_\_\_ MM [ Horizontal ]

Tie bar Diameter : \_\_\_\_\_MM

Max. platen size :-

\_\_\_\_\_ MM [Vertical] X \_\_\_\_\_ MM [ Horizontal ]

Max. day light of machine : \_\_\_\_\_ MM

Min. mould height :- \_\_\_\_\_MM

Max. mould height :- \_\_\_\_\_MM

Max. Ejector stroke length :- \_\_\_\_\_MM

Locating Ring ( Register Ring Dia & Thickness ) : \_\_\_\_\_

Locating ring available in both platen ? [ Yes / No ], if yes what is dim. ? \_\_\_\_\_

Reference No. :

Product Name :

Product Material :

No. of Cavity :

Type of Mould :



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### Type of Ejection system in machine:

Extra Provision available ? If yes [ Type of Ejection system in machine – PIN/ AIR/ HYDRAULIC ]

Ejection system Mechanical / hydraulic : [ Ejector Rod dia ] : \_\_\_\_\_ MM

Mould clamping facility on platen / holes & Thread size – [ Platen Diagram with Hole distance & thread size]

Clamping system preferred – [ Direct / Indirect.]

Inj. Machine Nozzle Details – [ Drg. / sample Required ] :

Nozzle Max. possible Movement from Platen inside to Sprue bush contact : \_\_\_\_\_ MM.

Nozzle Hole DIA – \_\_\_\_\_mm

Prepared by :

Checked by :

Date :

Reference No. :

Customer Name :

Project Name :

Product Name :

Product Material :

No. of Cavity :

Type of Mould :

Company Name : \_\_\_\_\_

Address : \_\_\_\_\_

Contact Details : \_\_\_\_\_